



Dart Aerospace Ltd.
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Canada

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D5562-1
Job Sheet 170210

Accounting Job RD17-1027-01



Part No: D5562-1

Job Qty: 24 ea

Part Name: Saddle Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: R+D

Description:

Note: D5562 REV.A IPP REV. A NEW ISSUE 17/10/24 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	1/17/18	1/17/18	0.00	0.00	Start Up Machining-4		SB 18/01/22
100	Bandsaw	24 pcs	1/17/18	1/17/18	0.00	1.20	Bandsaw1		SB 18/01/22
110	CNC Vertical Machining	24 pcs	1/17/18	1/17/18	0.50	1.20	HAAS1-1		SB 18/01/22
120	QC	24 pcs	1/17/18	1/17/18	0.00	0.00	QC2 Machining-4		
130	QC	24 pcs	1/17/18	1/17/18	0.00	0.00	QC8 Machining-4		FK 18-1-22
140	HandFinish	24 pcs	1/17/18	1/17/18	0.00	2.40	HandFinish1		2018/01/23 7:40
150	QC	24 pcs	1/17/18	1/17/18	0.00	0.00	QC7-5		BR 18-01-23
160	Powdercoat	24 pcs	1/18/18	1/18/18	0.00	0.57	Powdercoat1		BR 18-01-24
170	QC	24 pcs	1/18/18	1/18/18	0.00	0.00	QC3		38
180	Packaging	24 pcs	1/18/18	1/18/18	0.00	0.00	Packaging3-2	51175	AT 18/01/28
200	QC21-SA	24 Ea	1/18/18	1/18/18	0.00	0.00	QC21		cm 18/01/29

Part Op 100 - CUT AT 6.125" ***ONE BLANK MAKES 4 PART***

Descriptions: 110 - 1-Machine per folio FB602 AND DWG 5562 DWG REV: A FOLIO REV: A A DEBURR

160 - START TIME: 9:10 OVEN TEMPERATURE: 300° FINISH TIME: 9:40

M 138467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.375X00.750	3	6	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 10:49 AM dart.poulin.mario

FM 137 599-80 → FM 137 599-80

DART
AEROSPACE
S034333



Saddle Radius Block

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PART NO: D5562-1
Original Serial #: S034333

Revision:

Operation:
Change No:

Start up Operation 01/22/18

Job No: 170210

